

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2019.0092.008

DVS ZERT GmbH hereby certifies that the welding company

Sjølund A/S
Skamlingvejen 146
6093 Sjølund
Denmark

fulfills the requirements
for the scope according to


EN 15085-2:2020 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2023-11-16 until 2025-10-23

Düsseldorf, 2023-11-16
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23/22 23 23 23/22	t = 3 - 20 mm t = 3 - 20 mm t = 3 - 10 mm D ≥ 25 mm t = 3 - 16 mm D ≥ 50 mm t = 3 - 24 mm	BW - FW, tube to plate BW FW
141	22 23 23/22 23 23 23/22 23/22	t = 3 - 16 mm t = 3 - 16 mm t = 3 - 16 mm t = 1 - 10 mm D = 12 - 50 mm t = 3 - 8 mm D ≥ 25 mm t = 1 - 4 mm D = 10 - 40 mm t = 3 - 20 mm D ≥ 40 mm	FW - BW FW, tube to profil BW, tube to square bar BW, tube to plate BW, tube

Area of Application:

- New build of components for railway vehicles
 - Components: Front and end pillars, roof cross members and bulkhead plates
- Purchase and supply of welded components

Responsible welding coordinator(s):

Stefan Sauciu, IWE

born: 1972-05-07

1st deputy(ies) of the responsible welding coordinator(s):

Henrik Bruhn Madsen, Level B

born: 1966-10-20

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/092/19/1A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.