

PROFILE BENDING	PROFILER		MESSURES
1: Flat washer Strong axis		Min. Max.	10 x 3 400 x 30
2: Flat band Weak axis		Min. Max.	10x 3 400 x 150
3: Angle toe-out		Min. Max.	10 x 10 x 1 250 x 250 x 30
3y: Uneven angle toe-out, weak axis		Min. Max.	20 x 10 x 3 250 x 200 x 30
3x: Uneven angle toe-out, strong axis		Min. Max.	20 x 10 x 3 250 x 200 x 30
4: Angle toe-in		Min. Max.	10 x 10 x 3 250 x 250 x 30
4y: Uneven angle toe-in, weak axis		Min. Max.	20 x 10 x 3 250 x 200 x 30
4x: Uneven angle toe-in, strong axis		Min. Max.	20 x 10 x 3 250 x 200 x 30
5: Solid square		Min. Max.	6 x 6 240 x 240
6: Solid round		Min. Max.	Ø6 Ø260
7: Tube CHS		Min. Max.	Ø6 Ø406,4
8: U-profile toes in		Min. Max.	30 1000
9: U-profile toes out		Min. Max.	30 1000
10: T-profile, stalk in		Min. Max.	25 x 25 x 3 200 x 30
11: T-profile, stalk out		Min. Max.	25 x 25 x 3 200 x 30
12: H-beam/I-beam, Weak axis (Y-Y)		Min. Max.	80 1000/600/1000
13: U-profile, Strong axis (X-X)		Min. Max.	30 400
14: H-beam/I-beam, Strong axis (X-X)		Min. Max.	80 600/450
15: Square tube		Min. Max.	0 - 10 x 10 x 1 0 - 400 x 400 x 16
15y: Rectangular tube, weak axis (Y-Y)		Min. Max.	0 - 10 x 10 x 1 0 - 400 x 300 x 16
15x: Rectangular tube, strong axis (X-X)		Min. Max.	0 - 10 x 10 x 1 0 - 400 x 300 x 16
15z: Square tube, on edge		Min. Max.	0 - 10 x 10 x 1 0 - 200 x 200
16: Vee pulley, heel in		Min. Max.	20 x 20 x 3 250 x 250 x 30
17: Vee pulley, heel out		Min. Max.	20 x 20 x 3 250 x 250 x 30
18y: Half-tube, open out		Min. Max.	Ø60,3 x 2 Ø88,9 x 3
18x: Half-tube, open in		Min. Max.	Ø60,3 x 2 Ø88,9 x 3
19: T-profile stalk down/up		Min. Max.	25 x 25 x 3 200 x 30